



PŘEKLAD

dne: 10. 12. 2014

PROVEDL/A

VIŠŇÁ J.

21-01-2015  
ARCHIV

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

NOTE : TROUSILÁ MATERIÁLU  
NEKOVANÉ POLOMERY

- Metal sheet thickness : 6 mm
- Radii without dimension : R = 10
- Inside bend radii R = 1

UVIŘENÍ POLOMŮ UMYSLO

PL03-00132.ppt

N2 14/012301

### LASER cutting tolerances

NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

+0.5  
-0.5

First angle projection	02	Oiled --> Oiled permissible	T48720	
		Adding nota		
		Dim. 60 --> 70 / Dim. 50 --> 50		
General tolerance (GT) in mm	Index	alteration	Change no	Fit
Size range	Inspection dim.	Material: S235JR following EN10025-2	Weight: in kg	
≤ 30 ≤ 120 ≤ 400 ≤ 1000	Auxiliary dim.	Blank no:	0.1	
GT coarse	Date	Title:		
L 1 2 2 3 4	Drawn 17.1.2014 J.Fonteny	steel bar		
≤ 1 2 4 6	Checked 24.1.2014 F.Proust	fastener		
Lengths (L) and angle (L/Δ) = ± GT	Auth'd 28.1.2014 R.Pelletier			
Tolerance Symbols ISO 1101	M.check 4.2.2014 J.LeCesne			
○ roundness = 1/20-Tol.				
- □ straightness/flatness = GT				
◎ / concentricity/run out = GT				
≡ symmetry = GT				
/ / parallelism = GT				
⊕ position = GT				
Languages: en,fr	Confidential document	Drawing number		
	Refer to protection notice ISO 16016	11914012301		
		Repl.	Orig.	

Released

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